

POST THESE SAFETY RULES FOR REFERENCE.



SAFETY RULES FOR PLANERS



▲WARNING Failure to follow these rules may result in serious injury.

1. **DO NOT OPERATE THIS MACHINE** until it is completely assembled and installed according to the instructions. A machine incorrectly assembled can cause serious injury.
2. **OBTAIN ADVICE** from your supervisor, instructor, or another qualified person if you are not thoroughly familiar with the operation of this machine. Knowledge is safety.
3. **FOLLOW ALL WIRING CODES** and recommended electrical connections to prevent shock or electrocution.
4. **KEEP KNIVES SHARP** and free from rust and pitch. Dull or rusted knives work harder and can cause kickback.
5. **NEVER TURN THE MACHINE "ON"** before clearing the table of all objects (tools, scraps of wood, etc.). Flying debris can cause serious injury.
6. **NEVER TURN THE MACHINE "ON"** with the workpiece contacting the cutterhead. Kickback can occur.
7. **SECURE THE MACHINE TO A SUPPORTING SURFACE** to prevent the machine from sliding, walking or tipping over.
8. **PROPERLY SECURE THE KNIVES IN THE CUTTERHEAD** before turning the power "ON". Loose blades may be thrown out at high speeds causing serious injury.
9. **LOCK THE SPEED SETTING SECURELY** before feeding the workpiece through the machine. Changing speeds while planing can cause kick-back.
10. **AVOID AWKWARD OPERATIONS AND HAND POSITIONS.** A sudden slip could cause a hand to move into the knives.
11. **KEEP ARMS, HANDS, AND FINGERS** away from the cutterhead, the chip exhaust opening, and the feed rollers to prevent severe cuts.
12. **NEVER REACH INTO THE CUTTERHEAD AREA** while the machine is running. Your hands can be drawn into the knives.
13. **DO NOT STAND IN LINE OF THE WORKPIECE.** Kickback can cause injury.
14. **ALLOW THE CUTTERHEAD TO REACH FULL SPEED** before feeding a workpiece. Changing speeds while planing can cause kickback.
15. **WHEN PLANING BOWED STOCK,** place the concave (cup down) side of the stock on the table and cut with the grain to prevent kickback.
16. **DO NOT FEED A WORKPIECE** that is warped, contains knots, or is embedded with foreign objects (nails, staples, etc.). Kickback can occur.
17. **DO NOT FEED A SHORT, THIN, OR NARROW WORKPIECE INTO THE MACHINE.** Your hands can be drawn into the knives and/or the workpiece can be thrown at high speeds. See the "OPERATION" section of this instruction manual for details.
18. **DO NOT FEED A WORKPIECE** into the outfeed end of the machine. The workpiece will be thrown out of the opposite side at high speeds.
19. **REMOVE SHAVINGS ONLY** with the power "OFF" to prevent serious injury.
20. **PROPERLY SUPPORT LONG OR WIDE WORKPIECES.** Loss of control of the workpiece can cause serious injury.
21. **NEVER PERFORM LAYOUT, ASSEMBLY** or set-up work on the table/work area when the machine is running. Serious injury will result.
22. **TURN THE MACHINE "OFF", DISCONNECT IT FROM THE POWER SOURCE,** and clean the table/work area before leaving the machine. **LOCK THE SWITCH IN THE "OFF" POSITION** to prevent un-authorized use. Someone else might accidentally start the machine and cause injury to themselves or others.
23. **ADDITIONAL INFORMATION** regarding the safe and proper operation of power tools (i.e. a safety video) is available from the Power Tool Institute, 1300 Sumner Avenue, Cleveland, OH 44115-2851 (www.powertoolinstitute.com). Information is also available from the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143-3201. Please refer to the American National Standards Institute ANSI 01.1 Safety Requirements for Woodworking Machines and the U.S. Department of Labor Regulations.