

POST THESE SAFETY RULES FOR REFERENCE.



SAFETY RULES FOR WOOD SHAPERS



▲ WARNING FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY.

1. **READ AND UNDERSTAND** the instruction manual before operating this machine.
2. **DO NOT OPERATE THIS MACHINE** until it is completely assembled and installed according to the instructions.
3. **OBTAIN ADVICE** from your supervisor, instructor, or another qualified person if you are not thoroughly familiar with the operation of this machine.
4. **FOLLOW ALL WIRING CODES** and recommended electrical connections.
5. **DO NOT OPERATE THIS MACHINE** while under the influence of drugs, alcohol, or medication.
6. **USE CERTIFIED SAFETY EQUIPMENT.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards.
7. **DO NOT WEAR TIE, GLOVES,** or loose clothing. **REMOVE WATCH, RINGS,** and other jewelry. **ROLL UP SLEEVES.**
8. **USE THE GUARDS WHENEVER POSSIBLE.** Check to see that they are in place, secured, and working correctly.
9. **NEVER TURN THE MACHINE “ON”** before clearing the table of all objects (tools, scraps of wood, etc.).
10. **AVOID AWKWARD OPERATIONS AND HAND POSITIONS** where a sudden slip could cause a hand to move into the cutter.
11. **KEEP ARMS, HANDS AND FINGERS** away from the cutter.
12. **NEVER START THE MACHINE** with the workpiece contacting the cutter.
13. **NEVER REACH UNDER THE TABLE** while the machine is running.
14. **KEEP CUTTERS SHARP** and free from rust and pitch.
15. **NEVER ADJUST THE FENCE** while the machine is running.
16. **ADJUST THE FENCE HALVES** so that the cutter opening is never more than is required to clear the cutter.
17. **LOCK THE FENCE hardware** after making fence adjustments.
18. **PROPERLY SECURE THE CUTTERS** before starting the machine.
19. **DO NOT PERFORM ANY OPERATION FREE-HAND.** Use the fence for straight-shaping, a miter gauge for end-shaping, and the starting pin and rub collars for curve-shaping.
20. **KEEP THE FRONT MOTOR ACCESS PANEL CLOSED** while the machine is running.
21. **DO NOT FEED A WORKPIECE** that is warped, contains knots, or is embedded with foreign objects (nails, staples, etc.).
22. **NEVER RUN A WORKPIECE** between the fence and the cutter.
23. **USE A MITER GAUGE** and a clamp attachment for end shaping a workpiece whenever possible. Remove the fence during this operation.
24. **PROVIDE SUFFICIENT BEARING SURFACE** when shaping with a starting pin and collar(s).
25. **ONLY SHAPE LARGE WORKPIECES** when using starting pin and collar(s). **DO NOT SHAPE** short or light workpieces when using starting pin and collar(s).
26. **POSITION THE CUTTER** below the collar(s) when shaping with starting pin and collar(s).
27. **FEED THE WORKPIECE** against cutter rotation.
28. **NEVER PERFORM LAYOUT, ASSEMBLY,** or set-up work on the table/work area when the machine is running.
29. **PROPERLY SUPPORT LONG OR WIDE WORKPIECES.**
30. **NEVER PERFORM LAYOUT, ASSEMBLY** or set-up work on the table/work area when the machine is running.
31. **TURN THE MACHINE “OFF” AND DISCONNECT THE MACHINE** from the power source before installing or removing accessories, before adjusting or changing set-ups, or when making repairs.
32. **TURN THE MACHINE “OFF”,** disconnect the machine from the power source, and clean the table/work area before leaving the machine. **LOCK THE SWITCH IN THE “OFF” POSITION** to prevent unauthorized use.